

Truck Expander

**The ideal tool for replacing exhaust systems
economically and efficiently.**

Increase your productivity when
replacing truck exhaust systems.

Decrease assembly time
less welding.

Replace defective parts only
(pipe or muffler).

Advantages :

- **Lower** installation costs.
- **Quick** customer service.
- **Quality** work.
- **Less** welding.
- **Lower** inventory.

Performance :

- **Quick and accurate expansion**
(approximately 15 seconds at most).
- **Portable and easy to handle.**
- **Minimum maintenance.**
- **Interchangeable tools.**
- **Expansion capacity**
from 3", 3 1/2", 4", 5" et 6".



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FEATURES :

EXPANDING :

- Expansion capacity : from 3" inner diameter to 6 1/8" outer diameter.
- Accuracy: controlled to .005".
- Stroke : 1.125".
- Calibration : adjustable.

TOOLING :

- 3 standard segments :
3 inches depth expansion.
- Hardened solid steel tooling.
- Heavy duty arbor.
- Convenience control for calibration.
- Tools can be added to the initial selection.

PUMP :

- Required air pressure 60 to 120 lb/sq.in. (psi).
- Hydraulic system pressure 6000 lb/sq.in. (factory set).

Standard kit :

1	expander	41.100.01.11
1	hose	41.100.01.20
1	pump	41.100.01.15
1	cart	41.100.01.09
3	segments	33SSS312
		33SSS400
		33SSS500

Optional tools :

	segment 3"	33SSS300-214
	segment 4 1/2"	33SSS412
	segment 5 1/2"	33SSS550
	segment 6"	33SSS600